

TABLE OF CONTENTS

I.	DESCRIPTION	5
A.	Hulls	5
1.	Illustration	20
B.	Engines	5
C.	Jet Unit	5
1.	Illustration	24
D.	Fuel	6
E.	Fire Protection	6
F.	Bilge Pumps	6
G.	Battery	6
II.	OPERATION	6
A.	Starting	7
B.	Shifting	7
C.	Steering	8
III.	ENGINE MAINTENANCE	9
A.	"Break-in"	9
B.	Miscellaneous	9
1.	Oil	9
2.	Water Flow	9
3.	Removing Dirt and Silt From Block	10
C.	Engine Maintenance Schedule	10
IV.	JET UNIT	11
A.	Illustration	24
B.	Maintenance	11
1.	Clogging	11
2.	Lubrication	11
3.	Salt Water Operation	11
4.	Miscellaneous	11
V.	STORAGE	12
A.	Engine	12
1.	For One Month	12
2.	For An Indefinite Period	12
B.	Jet Unit	13
C.	Hulls	13
VI.	OPERATION FOLLOWING STORAGE	13
A.	Engine	13
B.	Jet Unit	14
C.	Hulls	14
VII.	HANDLING YOUR BUEHLER TURBOCRAFT	15
VIII.	SUGGESTIONS FOR OPERATION IN SWIFT SHALLOWS, ROCKY STREAMS AND WHITE WATERS	16
IX.	ILLUSTRATIONS	20
A.	Hull	20
B.	Jet Unit	24